

The surface of steel gear made of 1020 steel (0.2%C) is to be gas carburized at 927°C.

calculate the time required to increase the carbon content to 0.4% at 1 mm below the surface

With the help of a neat conventional stress-strain diagram, explain behavior of mild steel,

under tension till fracture. Draw S-N curve for steel.

Define creep, with a typical creep curve, explain three stages of creep.

if the carbon potential at surface is 1.2 wt%. erf(0.9) = 0.8

Module-2

OR

3 a. Explain Hume Rathery rules for the formation of solid solution. (06 Marks)
b. Draw and explain the Iron-Carbon equilibrium diagram and label all the points and fields.

OR

(10 Marks)

(06 Marks)

(08 Marks)

(06 Marks)

(02 Marks)

- **4** a. Explain the following with example:
 - i) Gibb's phase rule
 - ii) Lever rule

c.

a.

b.

c.

2

7

b. Explain any four types of stainless steel based on their crystal structure. (06 Marks)

Module-3

- 5 a. What is TTT diagram? Explain with a neat diagram the martensitic transformation of austenite. (08 Marks)
 - b. Write notes on the following:
 - i) Annealing

ii) Carburizing

(08 Marks)

(10 Marks)

OR

- 6 a. What is hardening? Explain with a neat sketch induction hardening. (08 Marks)
 - b. Briefly explain the composition, properties and applications of grey cast iron. (08 Marks)

Module-4

- a. What are properties of ceramic materials? (04 Marks)
 b. With a neat sketch, explain tape casting. (06 Marks)
 c. Explain with a neat diagram, the processing of plastic by injection molding. (06 Marks)
 - 1 of 2

2 of 2

15ME/MA32

OR

- **8** a. Explain working principle of optical fiber.
 - b. What are the applications of shape memory alloys?
 - c. Explain any two methods of NDT.

<u>Module-5</u>

- 9 a. With a neat sketch, explain filaments winding.
 - b. Explain production of composite materials by spray-up process.

OR

- 10 a. A tensile load of 500 N is applied to a epoxy-glass fiber composite. If the cross section of the composite is 1 mm² and the volume of the fiber is 30% calculate the stess in the glass fiber when:
 - i) The load axis is parallel to the fiber
 - ii) The load axis is perpendicular to the fiber.

Take the values of Young's modulus for the glass fiber as 86 GN/m^2 and for matrix as 3.38 GN/m^2 . (06 Marks)

- b. Explain the following:
 - i) Production of MMC's by stir casting
 - ii) Pultrusion process.

(10 Marks)

(06 Marks) (06 Marks) (04 Marks)

(**v** + **iviu R0**)

(08 Marks) (08 Marks)